

ABSTRACT OF THE DISCLOSURE

To facilitate aligning and setting of a punch in a die of a press machine, a module cam assembly comprises a cam unit and a fallen L-shaped module base.

- 5 The cam unit comprises a cam driver, a cam slider equipped with a positive return to be driven by the cam driver, and a cam base holding the cam slider. The cam slider has a punch retainer on its vertical side. The fallen L-shaped module base bears the cam unit, and is adapted to be laid and fastened to the lower die holder. The fallen L-shaped module base has a button die on its vertical leg in confronting
- 10 relation with the punch retainer of the cam slider. This arrangement facilitates the centering and fastening of any tool to the press machine.